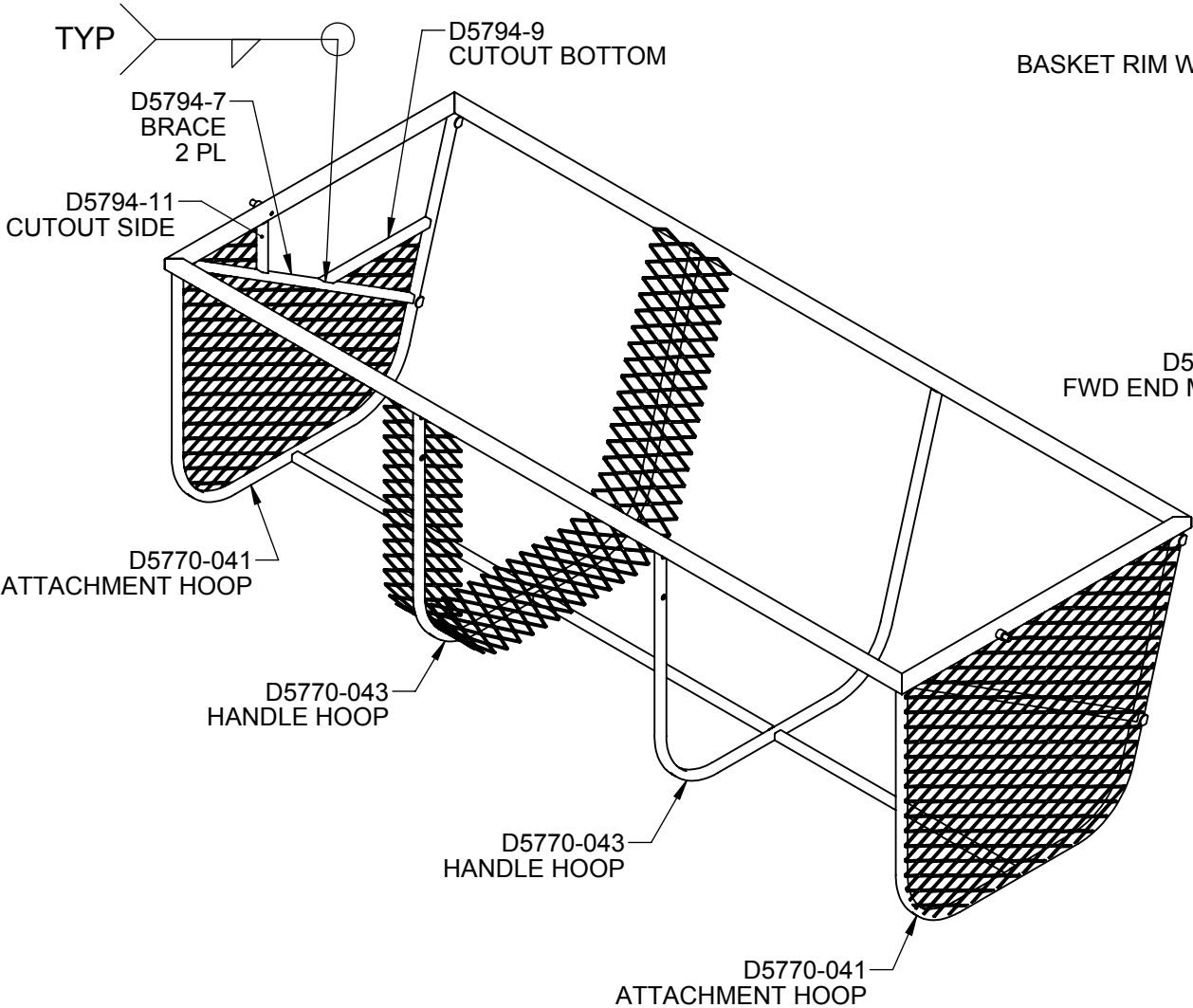
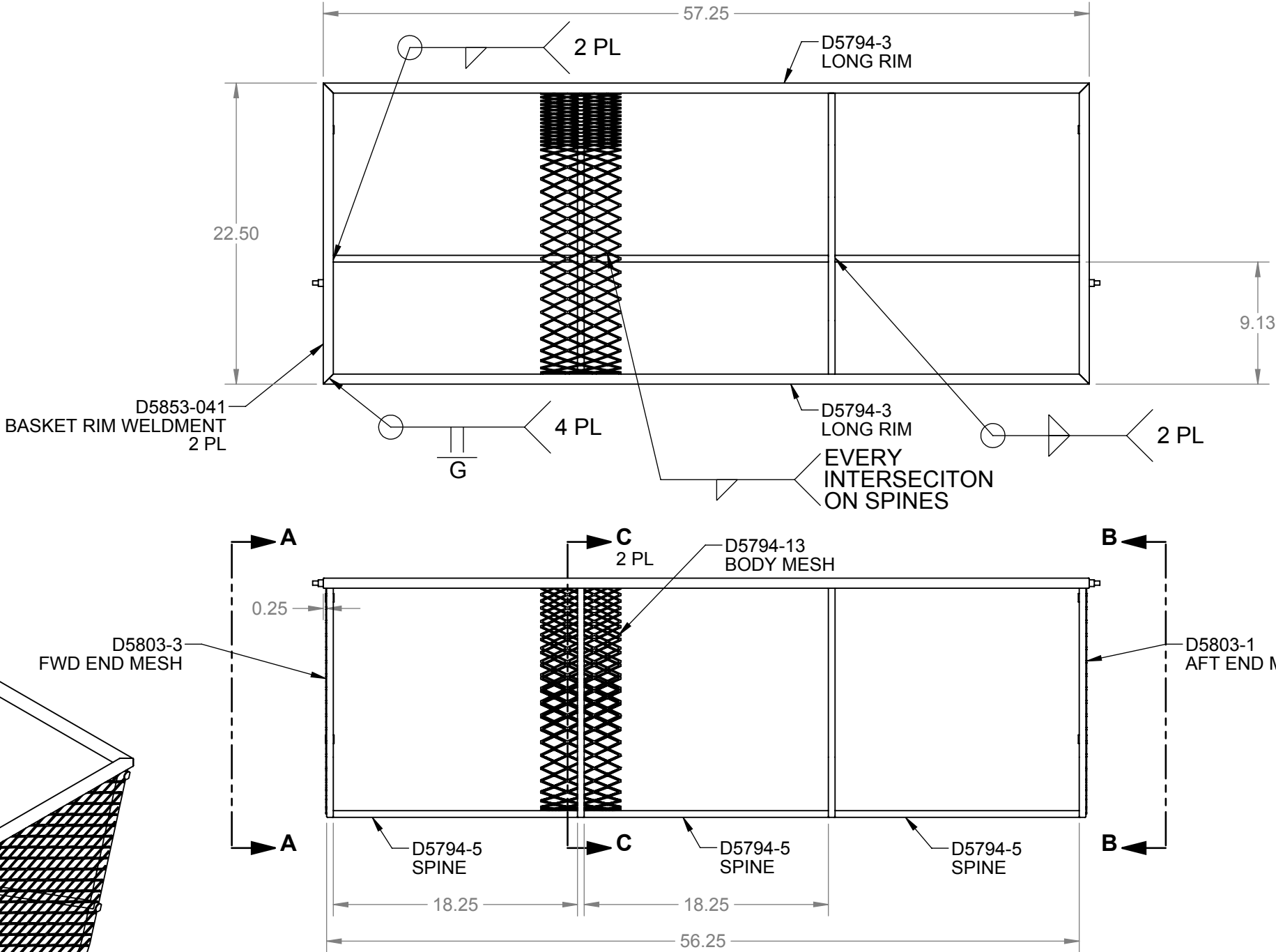


QTY -041	P/N	DESCRIPTION
X	D5794-041	SHORT BASKET BODY, LH
2	D5770-041	ATTACHMENT HOOP
2	D5770-043	HANDLE HOOP
2	D5794-3	LONG RIM
3	D5794-5	SPINE
2	D5794-7	BRACE
1	D5794-9	CUTOUT BOTTOM
1	D5794-11	CUTOUT SIDE
1	D5794-13	BODY MESH
1	D5803-1	AFT END MESH
1	D5803-3	FWD END MESH
2	D5853-041	BASKET RIM WELDMENT



NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5794-041" AND SERIAL NUMBER PER DART QSI 044 6.6
7) WEIGHT: 21.59 lbs
8) WELD PER DART QSI 004
9) DRILL #30 (Ø 0.129) VENT HOLES AS REQUIRED. FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD PRIOR TO FINISH.
10) WELD FIRST 5 MESH INTERSECTIONS DOWN EACH SIDE THEN EVERY 2ND INTERSECTION.



D5794-041 SHORT BASKET BODY, LH
(DERIVED FROM AERO DESIGN P/N 77611-01)
(MESH SHOWN LOCALLY FOR CLARITY)

PRELIMINARY ISSUE

A	NEW ISSUE	ZF	20.01.14
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A5
MFG. APPR.	DD	D5794	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		SHORT BASKET BODY	NTS
DATE	20.01.14	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

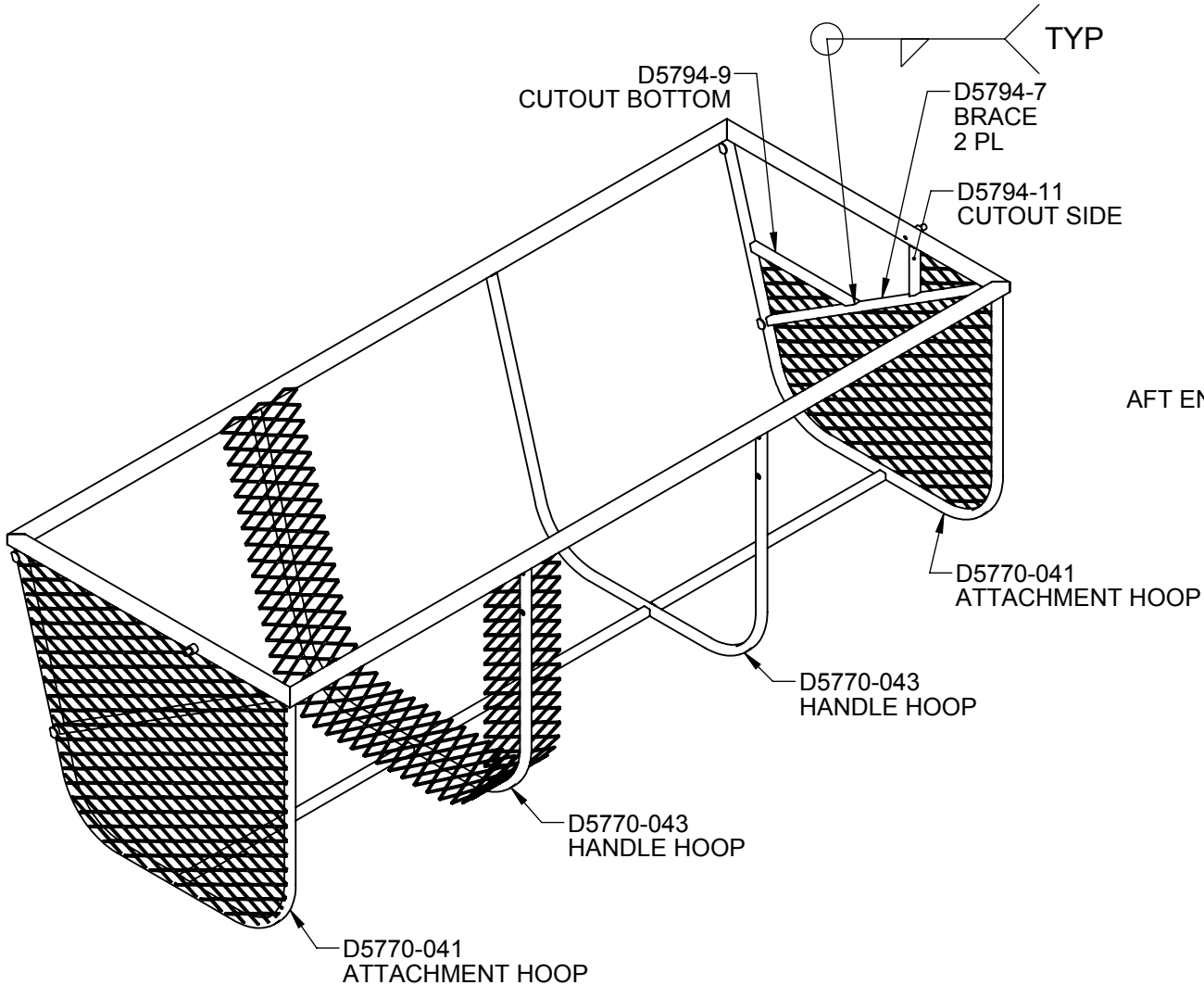
QTY -042	P/N	DESCRIPTION
X	D5794-042	SHORT BASKET BODY, RH
2	D5853-041	BASKET RIM WELDMENT
2	D5794-3	LONG RIM
3	D5794-5	SPINE
2	D5794-7	BRACE
1	D5794-9	CUTOUT BOTTOM
1	D5794-11	CUTOUT SIDE
1	D5794-13	BODY MESH
2	D5770-041	ATTACHMENT HOOP
2	D5770-043	HANDLE HOOP
1	D5803-1	AFT END MESH
1	D5803-3	FWD END MESH

D

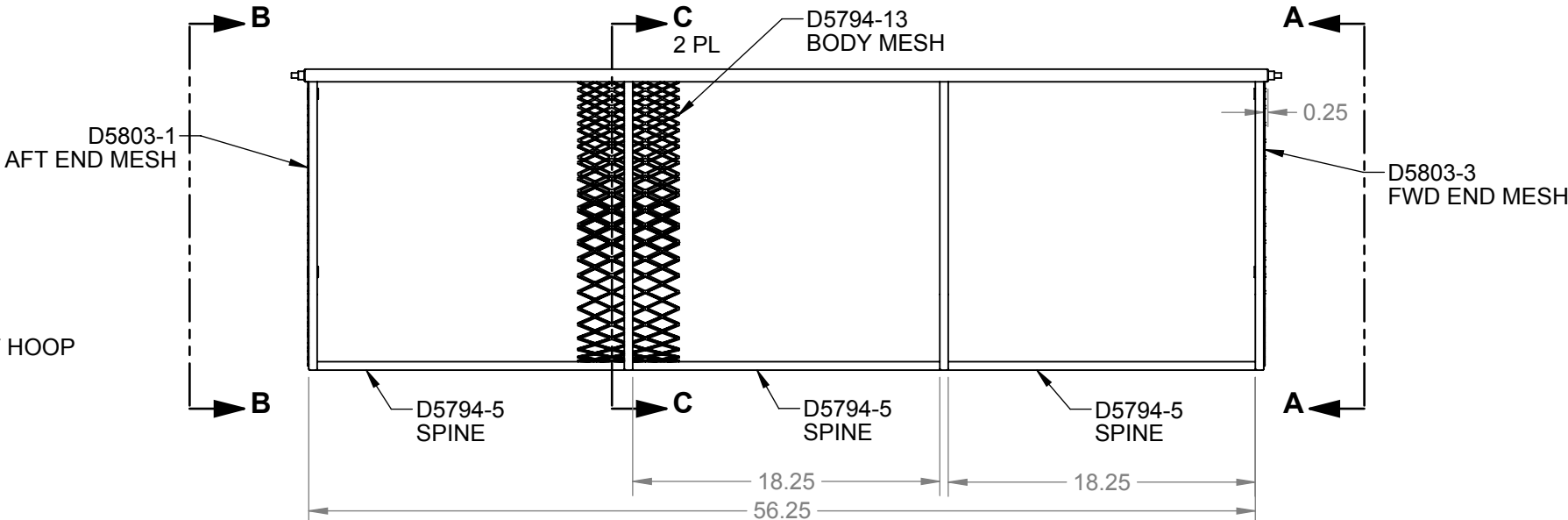
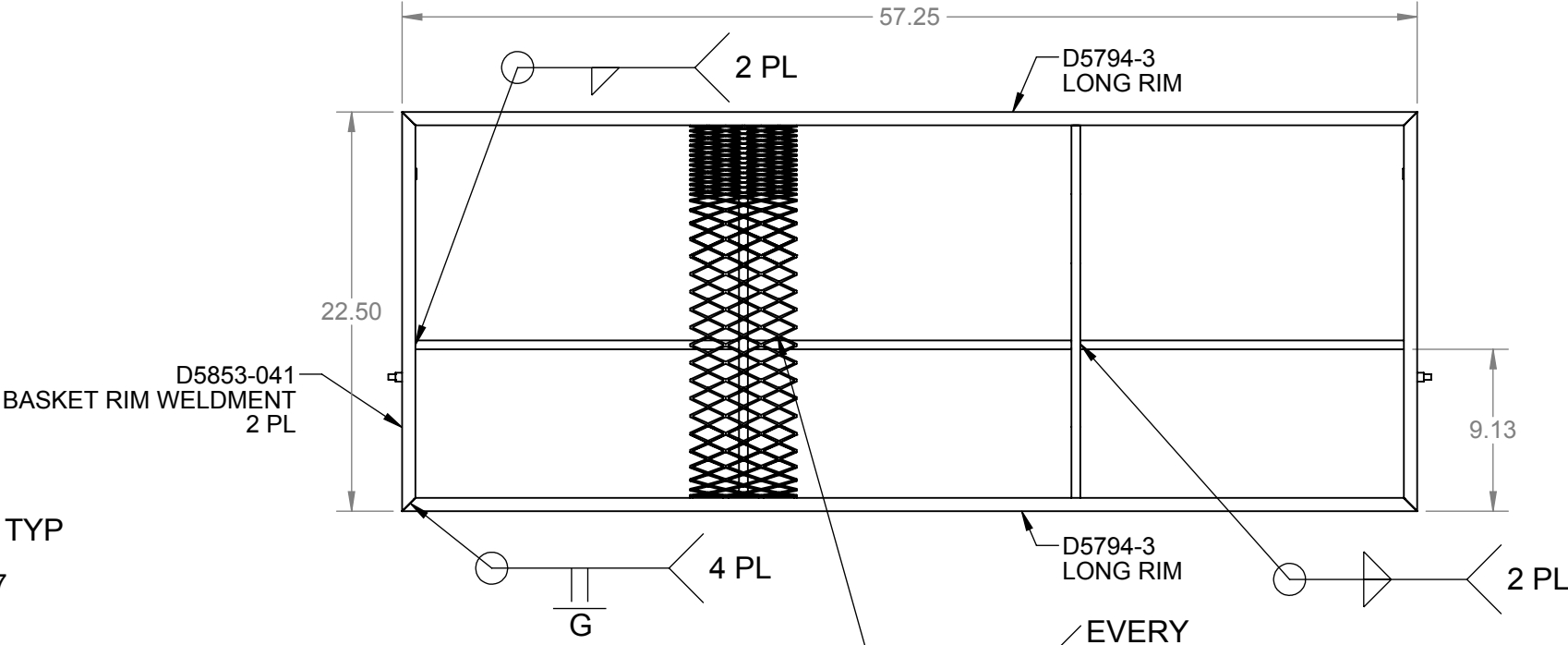
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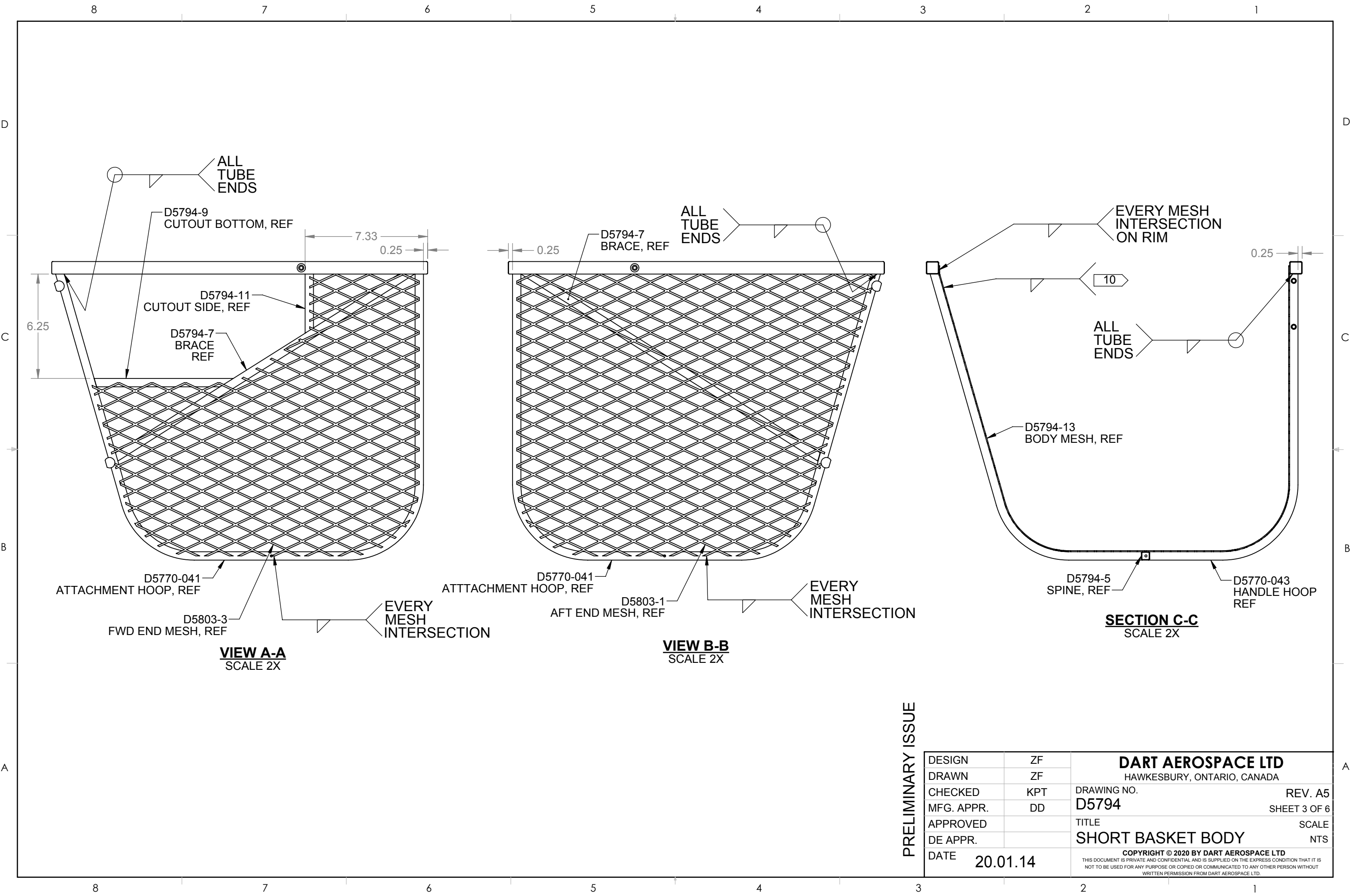
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5794-042" AND SERIAL NUMBER PER DART QSI 044 6.6
 - 7) WEIGHT: 21.58 lbs
 - 8) WELD PER DART QSI 004
 - 9) DRILL #30 ($\varnothing 0.129$) VENT HOLES AS REQUIRED. FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD PRIOR TO FINISH.
 - 10) WELD FIRST 5 MESH INTERSECTIONS DOWN EACH SIDE THEN EVERY 2ND INTERSECTION.



D5794-042 SHORT BASKET BODY, RH
(MESH SHOWN LOCALLY FOR CLARITY)

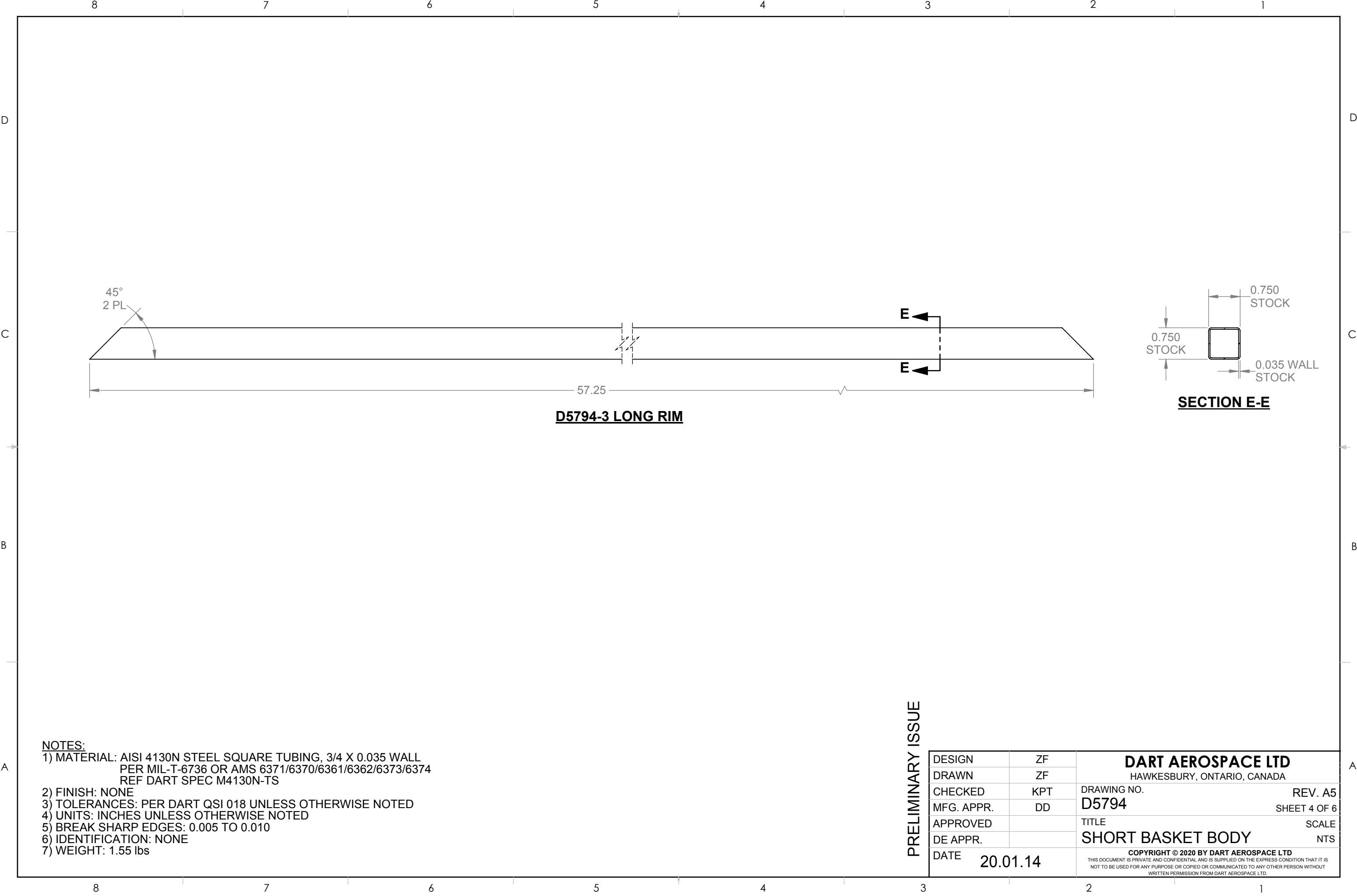
PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A5
MFG. APPR.	DD	D5794	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		SHORT BASKET BODY	NTS
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PRELIMINARY ISSUE

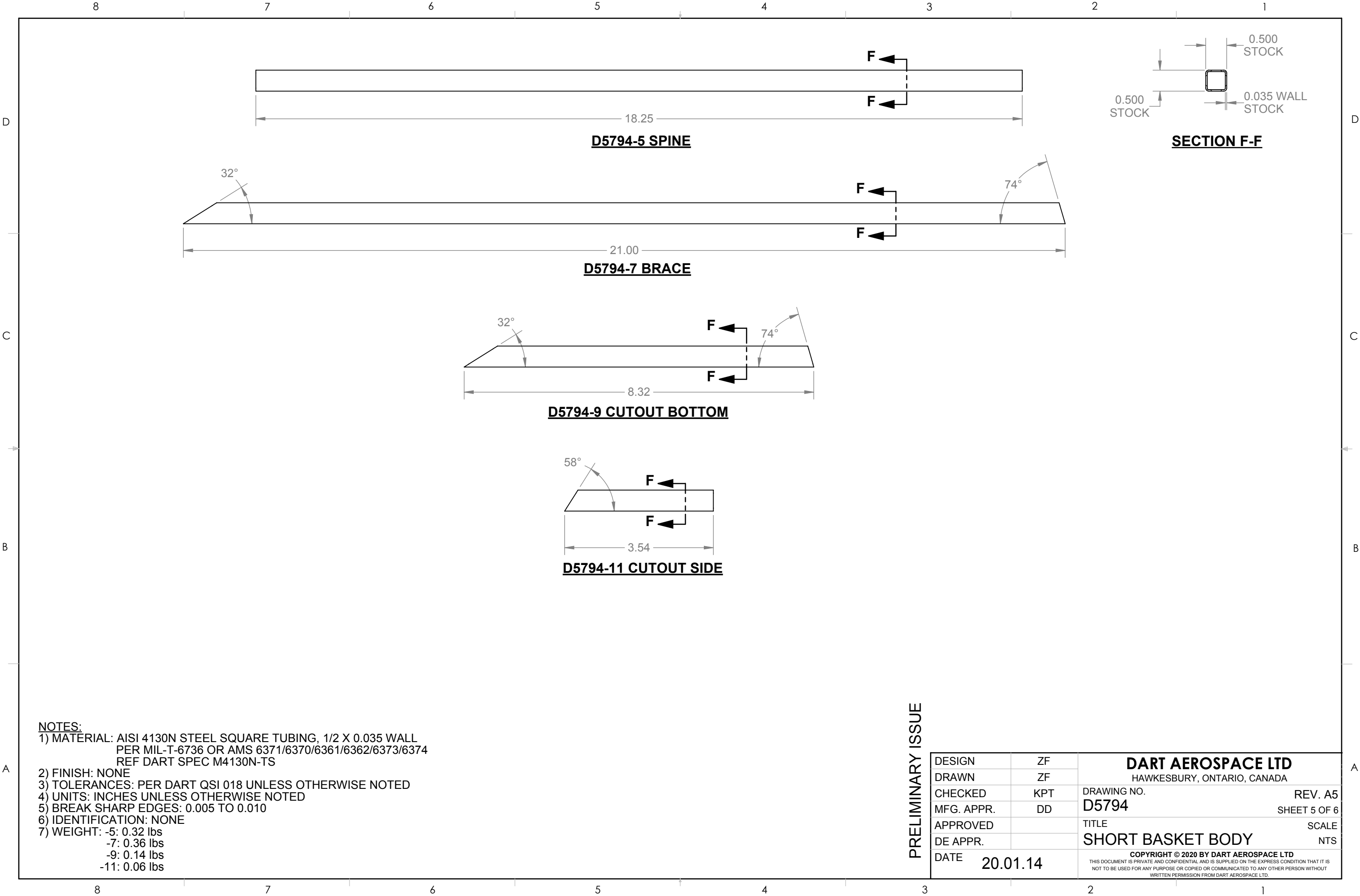
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A5
MFG. APPR.	DD	D5794	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		SHORT BASKET BODY	NTS
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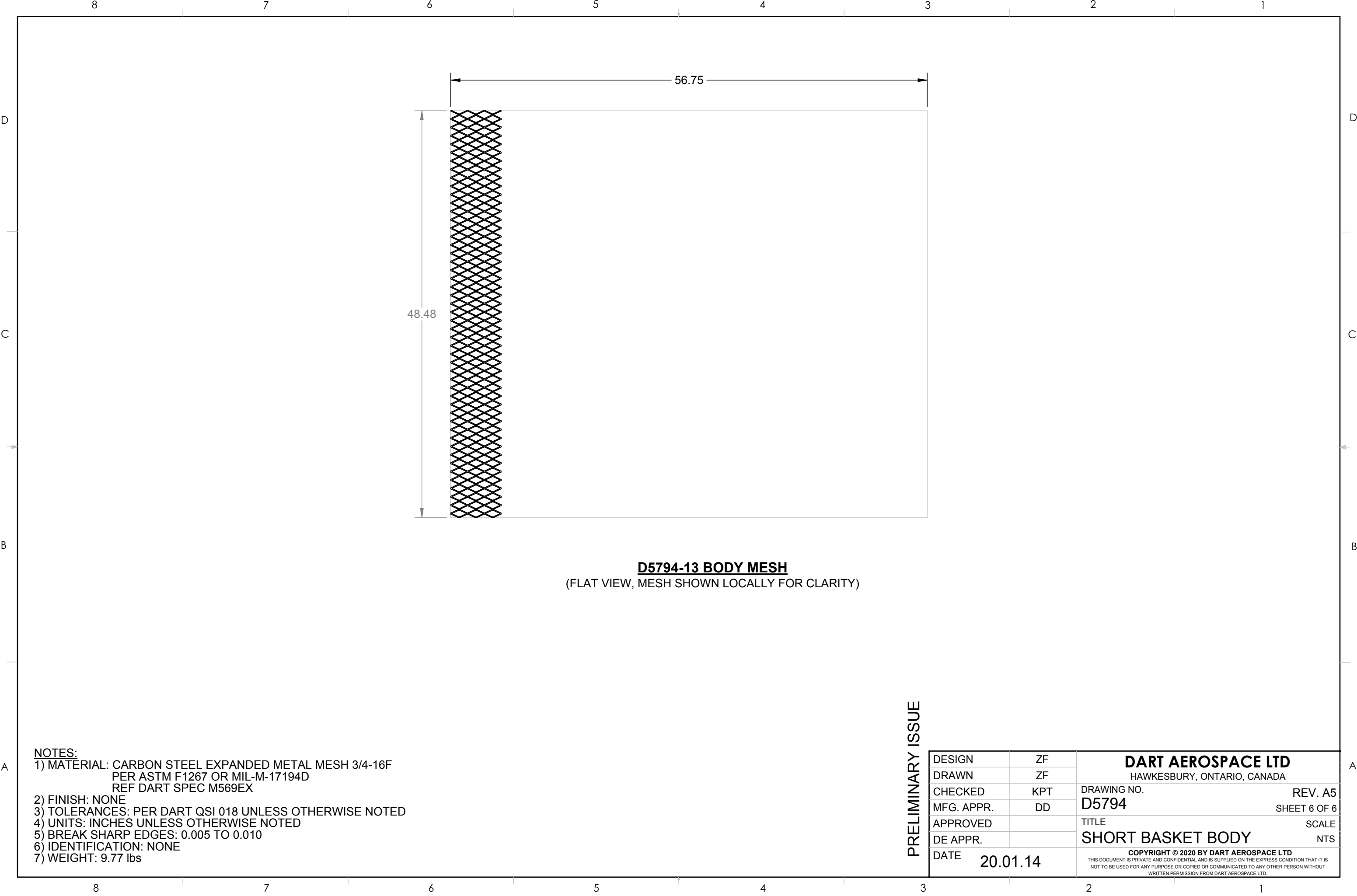


NOTES:
1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 3/4 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6370/6361/6362/6373/6374
REF DART SPEC M4130N-TS
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 1.55 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO. D5794	REV. A5
MFG. APPR.	DD	SHEET 4 OF 6	
APPROVED		TITLE	SCALE
DE APPR.		SHORT BASKET BODY	NTS
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D5794-13 BODY MESH
(FLAT VIEW, MESH SHOWN LOCALLY FOR CLARITY)

- NOTES:
- 1) MATERIAL: CARBON STEEL EXPANDED METAL MESH 3/4-16F
PER ASTM F1267 OR MIL-M-17194D
REF DART SPEC M569EX
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 9.77 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO. D5794	REV. A5
MFG. APPR.	DD	SHEET 6 OF 6	
APPROVED		TITLE	SCALE
DE APPR.		SHORT BASKET BODY	NTS
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